# aquamax KF Portable

## on-site ppm water determination in oil and fuels

## **Product Description**

Measuring and controlling the amount of water in oils is of considerable economic importance to the industrial community, particularly to the crude oil and electric power industries.

Water content determination by Karl Fischer titration is no longer restricted to being used by a chemist in a laboratory – now the technique is used by engineers, plant operators, tanker drivers, distribution/maintenance engineers and other non-laboratory personnel.

Karl Fischer titrations can now be performed in many different locations such as the tailgate of trucks, mobile laboratories, offshore installations, tankers, engineering workshops and dockside cabins.

The Aquamax KF Portable is a truly mobile version of the very successful Aquamax KF Coulometer which includes Low Drift Cell twin port glassware as standard. Also incorporates a carry handle and a protective sleeve for the titration vessel and electrodes. The unique low drift cell glassware design is by far the easiest to use and also the most robust. The electrode locking system allows the joints to seal completely, without the use of grease or PTFE sleeves, and provides improved baseline stability. Hassle free assembly and disassembly. This glassware enables users to transport the instrument with reagents already in the titration cell so that it can be used immediately on arrival.



## Built in battery and built in printer for on-site use



The Aquamax KF Portable is also supplied with a carry case to provide the portability required by the field engineer. It can be transported, complete with glassware assembled, ready for immediate use on arrival at destination. Power cords, syringes, etc, can all be carried inside the carry case lid which has a special compartment for this purpose. There are plastic drip trays positioned either side of the titrator to accommodate two syringes, typically 1.0 or 5.0ml for the samples and 10µl syringe for water checks as per the ASTM methods.

Tough measuring vessel and rugged case design making a real mobile coulometer

### **Results Manager**

| Status:   | Disconnecte | d Mod  | el: Aquam | ax KF   | Serial    | 7100 | Calibrated | d:      | -    |
|-----------|-------------|--------|-----------|---------|-----------|------|------------|---------|------|
| Date: 20  | June 20     | 13     | Results   | :4 Resu | lt Format | ppm  | Calculatio | n Mode: | V/SC |
| Results f | or Sample   | ID 001 |           |         |           |      |            | 2       |      |
| Run#      | Time        | Drift  | Nett      | Volume  | Density   |      | Result     | Flags   |      |
| 1         | 07:46:50    | 0      | 8.92      | 1.0000  | 0.8700    |      | 10.25      |         |      |
| 2         | 87:47:43    | 0      | 8.81      | 1.0000  | 0.8700    |      | 10.13      |         |      |
| 3         | 07:48:37    | 0      | 9.50      | 1.0000  | 0.8700    |      | 10.92      | _       | _    |
| 4         | 07:49:29    | 0      | 9.07      | 1.0000  | 0.8700    |      | 10.43      |         |      |

This is a windows application that allows you to view and print sets of results created by the Aquamax KF Titrator. It can download results directly from the titrator through a serial port connection, or open result files previously saved to disk.

The Results Manager package contains all necessary cables, connections, installation cd and user manual.

For those who need to use the titrator outside of the laboratory and do not have a pc or laptop with them, our removable flash drive (memory stick) will store all the results. This flash drive can then be connected to a pc and results downloaded through Results Manager when returning to the laboratory.

The Results Manager Software is supplied as an optional item with the Aquamax KF.

#### **Features**

- Simple operation
- 10 user programmable methods
- 1ppm / 100%
- Results in ppm, mg/kg, % & µg water
- Multi language display & print out
- Small footprint
- Integral high speed printer
- Integral battery
- Fully portable
- Low drift cell design
- Results Manager software
- Automatically compensated errors
   (patented technique)



Water check button and syringe

## Water Check

The ug check button on the front panel allows the operator to simply press one button before injecting the 1ul or 10ul distilled water as required by the ASTM methods for these analyses. This overrides the programmed calculation settings for a single run so that the display and print out report the result in micrograms water. After running the 10,000 microgram check the coulometer reverts back to ordinary user mode.

#### Tough measuring vessel

The unique Low Drift Cell glassware design is by far the easiest to use and also the most robust. The electrode locking system allows the joints to seal completely, without the use of grease or PTFE sleeves, and provides improved baseline stability. Hassle free assembly and disassembly.







#### Homogenizers

To conform to ASTM, API, etc, methodologies, it is necessary to homogenise crude oil samples prior to analysis.

The PRO25D is a powerful and versatile low cost digital homogenizer whilst the SB-1 model is a Silent Brushless Homogenizer which is maintenance free as it has no carbon brushes, so it runs cleaner and quieter.

- · PRO25D Digital Homogenizer, with stand
- SB-1 Silent Brushless Homogenizer, with stand
- Saw Tooth Generator Probe

## Use the Aquamax KF for the follow methods and more

The Aquamax KF series of Coulometric Karl Fischer titrators can be used for the following standard methods, either by direct sample introduction or in conjunction with accessories such as water evaporators:-

| ASTM D 1533<br>D 3401<br>D 4928                | Insulating liquids<br>Halogenated organic solvents<br>Crude oils   | EI / IP<br>BS | 386<br>438<br>6829:1.5                            | Crude petroleum<br>Petroleum products<br>Surface active agents   |
|--|--|---------------|---|--|
| D 4928<br>D 5460<br>D 6304<br>D 6869<br>E 1064 | Rubber compounding materials<br>Petroleum products, lubricating<br>oils and additives<br>Plastics<br>Organic liquids | ISO           | TC 158/SC<br>10101-1<br>10101-3<br>10337<br>12937 | Natural gas and gas substitutes<br>Natural gas<br>Natural gas<br>Crude petroleum<br>Petroleum products |
| <b>API MPMS</b> Ch. 10.9                       | Crude oil  | IEC           | 60814   | Insulating liquids   |

## **Technical Specifications**

Titration Method: Coulometric Karl Fischer titration Electrolysis Control: Patented "ACE" control system GB2370641 End Point Detection: AC polarisation End point indication: Visual display/print out/acoustic beep Titration vessel: Low Drift Cell design, no grease or PTFE sleeves required Measuring range: Possible 1µg - 200mg water Typical 1µg - 10mg water Moisture range: 1ppm - 100% water Max. sensitivity: 0.1µg Max. titration speed: 2.24 mg per minute Max. current: 400 ma Drift compensation: Automatically controlled **Precision:** 10-100 $\mu$ g ± 3 $\mu$ g, 100 $\mu$ g-1mg ±3 $\mu$ g, above 1mg ±0.3% Start delay time: 0-30 minutes, user selectable End delay time: 0-30 minutes, user selectable Calculation modes: Weight/weight, (W/w) (user programmable) Weight/dilution ratio, (W/K) Volume/density, (V/SG) Volume/volume, (V/v)

Display format: µg, mg/kg, ppm, % Print format: µg, mg/kg, ppm, % Statistics: max, mean, min values up to 99 runs Method storage: 10 user programmable methods Sample ID number: User programmable Stirrer speed: Microprocessor controlled Languages: Multi languages – user selectable Calendar/clock: Analysis time & date print out Battery low indicator: Display & print out indication Data outputs: USB and RS232 ports Removable Data storage: Flash drive (memory stick) Data Entry: 15 key touchpad Display: 40 character alphanumeric backlit LCD Printer: 42 character high speed thermal printer **Protective Sleeve** Carrying handle Power supply: 90-264V AC, 47-63 Hz. 12V DC car adapter/internal battery Dimensions: 290 x 255 x 130 (excluding the protective cage) Weight: 5.0 kg

## **Ordering Information**

| Part No.    | Product                          |
|-------------|----------------------------------|
| 90.18.0002  | Aquamax KF Portable              |
|             | Coulometric Titrator             |
| 330.18.0002 | Carry Case                       |
| 321.18.0003 | In-Car Adaptor                   |
| 321.18.0001 | Power Adaptor                    |
| 332.18.0002 | Titration Vessel LDC             |
| 332.18.0003 | Detector Electrode LDC           |
| 332.18.0004 | Generator Electrode & Frit LDC   |
| 321.18.0002 | Electrode Lead x 2               |
| 332.18.0006 | Desiccant Tube LDC + Cap         |
| 325.18.0002 | Pack Injection Septa (10pk)      |
| 332.18.0008 | Gas Tight 1.0ml Syringe          |
| 303.18.0001 | Molecular Sieve                  |
| 325.18.0004 | Stirrer Bar                      |
| 301.18.0002 | Paper Roll (Thermal) Single      |
| 325.18.0016 | Luer Needle 19 Gauge (Screw Fit) |

## Certificates

All Aquamax KF Coulometric titrators are supplied with a calibration certificate traceable to national standards.

For additional technical information, specifications, MSDS data, user manuals, and exhibition news, email us at **info@echscientific.com** 

## **Optional Extras**

| Part No.    | Product   |
|-------------|---|
| 309.18.0001 | Results Manager Software Package  |
| 325.18.0017 | PRO25D Homogenizer 110V   |
| 325.18.0018 | PRO25D Homogenizer 220V   |
| 325.18.0019 | SB-1 Homogenizer 110V   |
| 325.18.0020 | SB-1 Homogenizer 220V   |
| 325.18.0021 | 20mm x 115mm Generator Probe  |
| 325.18.0022 | 20mm x 200mm Generator Probe  |
| 332.18.0011 | <ul> <li>2 Years In-Lab Spares Kit comprising of:</li> <li>4 x Aquamax KF Reagent Kit,</li> <li>4 x GasTight 1.0ml Syringe,</li> <li>4 x Luer Needle 19 Gauge,</li> <li>2 x 1.0 Microlitre Water Check Syringe,</li> <li>8 x Injection Septa (pack of 10),</li> <li>2 x Stirrer Bar, 2 x Electrode Lead,</li> <li>2 x Thermal Paper Rolls (pack of 20)</li> </ul>   |
| 332.18.0012 | <ul> <li>2 Years On-Site Spares Kit comprising of:</li> <li>4 x Aquamax KF Reagent Kit,</li> <li>4 x Gas Tight 1.0ml Syringe,</li> <li>4 x Luer Needle 19 Gauge,</li> <li>2 x 1.0 Microlitre Water Check Syringe,</li> <li>8 x Injection Septa (pack of 10),</li> <li>2 x Stirrer Bar, 2 x Electrode Lead,</li> <li>2 x Thermal Paper Rolls (pack of 20)</li> </ul> |



ECH Elektrochemie Halle GmbH

Otto-Eissfeldt-Str. 8 D-06120 Halle (Saale) Germany Tel: +49 345 279570-0 Fax: +49 345 279570-99

#### ECH Scientific Limited

Building 69, Wrest Park, Silsoe Bedfordshire, MK45 4HS United Kingdom

Tel: **+44 (0) 1525 404747** Fax: +44 (0) 1525 404848



Email: info@echscientific.com • www.ech.de • www.grscientific.com

your test - done! in-lab | mobile | on-line | process